Dart Aerospace Ltd. Tuesday, 1/23/2007 7:32:00 AM Date: Kim Johnston User: **Process Sheet** : WASHER **Drawing Name** Customer : CU-DAR001 Dart Helicopters Services **Job Number** : 30382 : 10156 **Estimate Number** :NA : D2529 Part Number P.O. Number S.O. No. : 1/1/ : D2529 REV D1 : 1/23/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number : NIR Type : PURCHASED PARTS **Drawing Revision** : D1 First Issue : 28733 :NA Material Previous Run : 1/29/2007 1,000 **Um**: Each Due Date Qty: Written By Checked & Approved By : Est: 01.09.18 Added purchasing info CB Comment **Additional Product** Job Number: **Machine Or Operation:** Description: Seq. #: **PURCHASING** 1.0 Comment: PURCHASING CJ07/01/24 Issue P/O: 1000 Possible Supplier: Acklands, P/N: PFS FW14S1 2.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 1000.0000 Each(s) WASHER PACKAGING RESOURCE #1 3.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached 4.0 QC6 DIMENSIONAL CHECK Comment: DIMENSIONAL CHECK PACKAGING 1 PACKAGING RESOURCE #1 5.0 Comment: PACKAGING RESOURCE #1 <u>///02/66</u> Identify and Stock Location:

Dart	Aeı	ros	pace	Ltd

W/O:		WORK ORDER CHANG	ES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #: Fault Category:	_ NCR: Yes	No DQA	<u>@</u> :	_ Date:⊙	Ma2/07

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
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NOTE: Date & initial all entries

Date:

Tuesday, 1/23/2007 7:32:00 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 30382

Part Number: D2529

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 57.02.07

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES)				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #: Fault Category: N	ICR: Yes	s No DQA	۸:	Date:	

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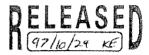
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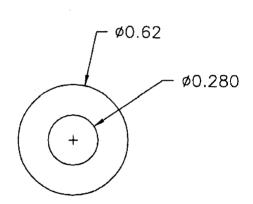




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<u> </u>		VICTORIA INTERNATIONAL AIRPORT, CANADA
CHEC	ED APPROVED	DRAWING NO. REV. D
1 1) W	D2529 SHEET 1 OF 1
DATE		TITLE SCALE
97.1	10.14	WASHER 2:1
Α	95.12.22	NEW ISSUE
В	96:08:28	ADD SS
С	97:03:24	RE-DESIGN, CHANGE MATERIAL SPEC.
D	97.10.14	CHANGE THICKNESS (TSR A144)
DI	# FF 02.12.16	ADDED AISI 303





NE 99,00,08

AISI 304/316/303 (REF. DART SPEC M303R) SHOP COPY
MATERIAL: STAINLESS STEEL 0.032-0.063 THICK RETURN TO
TOLERANCES ARE PER DART QST 018

SHOP COPY
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BREAK ALL SHAMP EPGES 0.005 TO 0.010

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